(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)		
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)		
hereby declare that all statement statements made on information and were made with the knowledge that by fine or imprisonment, or both, uncouch willful false statements may judice on.	belief are believed to be true willful false statements and der Section 1001 of Title 18	ue; and further that these statements nd the like so made are punishable of the United States Code and that		
POWER OF ATTORNEY: As a namagent(s) to prosecute this application connected therewith. (list name and	n and transact all business	oint the following attorney(s) and or in the Patent and Trademark Office		
•				
	e e			
4201 L Long B	S II. THOMAS ong Beach Blvd., Suite each, Ca. 90807	e 405		
Direct Telephone Calls to: (name ar CHARLE	nd telephone number) S II. THOMAS (310)	595-8422		
Full name of sole or first inventor				
Curtis C. Shoup	1	140-14,1557		
Inventor's signature	1 Story	Vale		
Residence		2240		
14400 South San Pedro St	., Gardena, CA 90	0248		
U.S.A.				
Post Office Address				
14400 South San Pedro St	•			
Camadana CA 100249		·		
Full name of second joint inventor, if any				
Ton hame of second joint inventor, it any				
Second Inventor's signature		Date		
Residence				
Citizenship				
Post Office Address				

(Supply similar information and signature for third and subsequent joint inventors.)

Declaration and Power of Attorney For Patent Application

English Language Declaration

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

	METHOD OF	FABRICATING	SECURITY	DOOR	AND S'	TRUCTURE	THEREOF
the specification			,				
(check one)				·	•		
🛚 is allached h	erelo.						
was liled on .							as
Application S	Serial No						·
and was amo	ended on	· · · · · · · · · · · · · · · · · · ·	(if applicable)		<u></u>		
I hereby claim to application(s) to	vith Title 37, Cod foreign priority b or patent or inve on for patent or in	e information which le of Federal Reg penefits under Tit ntor's certificate to nventor's certificate	ulations, §1,! le 35, United isted below	56(a). J States and hav	Code, {	§119 of any Jentified bel	loreign ow any
Prior Foreign Ap	oplication(s)					Priority Cla	aimed
(Number)	(Country)	(Day Month	yYear Filed)			Yes	No.
(Number)	(Country)	(Day Month	vYear Filed)		· ·	Yes	M9
(Number)	(Country)	(Day Montl	vYear Filed)			(_) Yes	N ₀

Thereby claim the benefit under Title 35. United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

VERIFIED STALEMENT CLAIMING SMALL ENTITY STATUS Docket Number (Optional) (37 CFR 1.9(f) & 1.27(b))--INDEPENDENT INVENTOR T-2988 Applicant or Patentee: Curtis C. Shoup Serial or Patent No.: Filed or Issued: MUC METHOD OF FABRICATING SECURITY DOOR AND STRUCTURE THEREOF As a below named inventor, I hereby declare that I qualify as an independent inventor as defined in 37 CFR 1.9(c) for purposes of paying reduced fees to the Patent and Trademark Office described in: X the specification filed herewith with title as listed above. the application identified above. the palent identified above. I have not assigned, granted, conveyed or licensed and am under no obligation under contract or law to assign, grant, convey or license, any rights in the invention to any person who would not qualify as an independent inventor under 37 CFR 1.9(c) if that person had made the invention, or to any concern which would not qualify as a small business concern under 37 CFR 1.9(d) or a nonprofit organization under 37 CFR 1.9(e). Each person, concern or organization to which I have assigned, granted, conveyed, or licensed or am under an obligation under contract or law to assign, grant, convey, or license any rights in the invention is listed below: No such person, concern, or organization exists. Each such person, concern or organization is listed below. Columbia Manufacturing Corporation 14400 South San Pedro Street Gardena, California 90248 Separate verified statements are required from each named person, concern or organization having rights to the invention averring to their status as small entitles. (37 CFR 1.27) I acknowledge the duty to file, in this application or patent, notification of any change in atatus resulting in loss of cutificancut to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate, (37 CFR 1.28(b)) I bereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which this verified statement is directed. NAME OF INVENTOR NAME OF INVENTOR Signature of inventor Signature of Inventor Date Dete

(37 CFR 1.9(f) & 1.27(c))-SMALL BUSINESS CONCERN	Docket Number (Optional)				
Applicant or Patentee: Curtis C. Shoup Serial or Patent No.: Filed or Issued: Title: METHOD OF FABRICATING SECURITY DOOR AND STR					
I hereby declare that I am the owner of the small business concern identified below: I an official of the small business concern empowered to act on behalf of the concern identified	below:				
NAME OF SMALL BUSINESS CONCERN Columbia Manufacturing Corporation ADDRESS OF SMALL BUSINESS CONCERN 14400 South San Pdero Street Gardena, Calfironai 90248					
I bereby declare that the above identified small business concern qualifies as a small business con and rejectioned in 37 CFR 1.9(d), for purposes of paying reduced fees to the United States Patent and Tr of employees of the concern, including those of its affiliates, does not exceed 500 persons. For purpose of employees of the business concern is the average over the previous fiscal year of the concern of the purt-time or temporary basis during each of the pay periods of the fiscal year, and (2) concerns are a directly or indirectly, one concern controls or has the power to control the other, or a third party or parties both.	ademark Office, in that the number is of this statement, (1) the number is persons employed on a full-time, full attention of each other when either, controls or has the power to control				
I hereby declare that rights under contract or law have been conveyed to and remain with the small with regard to the invention described in:	l business concern identified above				
the application filed herewith with title as listed above. the application identified above. the patent identified above.					
If the rights held by the above identified small business concern are not exclusive, each individed rights in the invention must file separate verified statements averting to their status as small entities, and by any person, other than the inventor, who would not qualify as an independent inventor under 37 (invention, or by any concern which would not qualify as a small business concern under 37 CFR 1.9(d) 37 CFR 1.9(e).	d no rights to the invention are held CFR 1.9(c) if that person made the				
Each person, concern or organization having any rights in the invention is listed below: no such person, concern, or organization exists. call each such person, concern or organization is listed below.					
Separate verified statements are required from each named person, concern or organization have to their status as small entities. (37 CFR 1.27)	ing rights to the invention averring				
I acknowledge the duty to file, in this application or patent, notification of any change in status resentity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fe as a small entity is no longer appropriate. (37 CFR 1.28(b))					
I bereby declare that all statements made herein of my own knowledge are true and that all statem are believed to be true; and further that these statements were made with the knowledge that willful faure punishable by fine or imprisonment, or both, under section 1001 of Title 18 of the United State statements may jeopardize the validity of the application, any patent issuing thereon, or any patent directed.	ise statements and the like so made s Code, and that such willful false				
NAME OF PERSON SIGNING Curtis C. Shoup					
TITLE OF PERSON IF OTHER THAN OWNER President and Chief E	· · · · · · · · · · · · · · · · · · ·				
ADDRESS OF PERSON SIGNING 14400 South San Pedro Street					
SIGNATURE WILLS OF MANY DATE /W	-19, 1957				

ASSIGNMENT

WHEREAS, the undersigned, Curtis C. Shoup, of 14400 South San Pedro Street, Gardenia, CA 90248, has invented a new and useful invention, entitled METHOD OF FABRICATING SECURITY DOOR AND STRUCTURE THEREOF, for which application papers for United States Letter Patent have been executed by them this day; and

WHEREAS, the undersigned verily believe himself to be the original, first and joint inventors of the invention set forth in this application for Letters Patent; and

WHEREAS, the undersigned represents and warrants that he is the sole owner of the entire right, title, and interest in and to said invention and all Letters Patent granted therefor, and that the same is free and clear of all encumbrances; and

WHEREAS, Columbia Manufacturing Corporation, a California corporation, having an address of 14400 South San Pedro Street, Gardena, California 90248, is desirous of acquiring the entire right, title and interest in and to said invention and all Letters Patent granted therefor in the United States and throughout the world;

Now therefore, in consideration of \$10.00 and other valuable consideration paid to the undersigned, receipt whereof is hereby acknowledged, the undersigned does hereby sell, assign, transfer and set over to the said Columbia Manufacturing Corporation, the entire right, title, and interest in and to said invention and all improvements therein and all Letters Patent which may be granted therefore in the United States and throughout the world, including the right to file foreign applications under the provisions of the

International Convention directly in the name of the Assignce.

The undersigned hereby agrees that upon request and without further compensation, but at no expense to the undersigned, he will do all lawful acts, including the execution of papers and the giving of testimony that may be necessary or desirable for obtaining, sustaining, reissuing and renewing United States Letters Patent and foreign Letters Patent for said invention and all improvements therein, and for perfecting and maintaining the title in his successor to said invention and particularly in cases of interference and litigation.

The undersigned hereby authorizes and requests the Commissioner of Patents in the United States and all foreign countries to issue all Letter Patent based on said above mentioned patent application and all divisions, continuations, continuation-in-part and renewals thereof to the said Columbia Manufacturing Corporation, its successors and assigns.

IN TESTIMONY WHEREOF, the undersigned has executed this instrument at Gardena, California, this Aday of Annal, 1997.

Curtis C. Shoup